



**VEERYA**

Your unique needs, our custom-built solutions

[www.veerya.biz](http://www.veerya.biz)

[www.veeryaturnedcomponents.biz](http://www.veeryaturnedcomponents.biz)

# SAFETY BRIEFING



## EMERGENCY CONTACT NUMBERS:

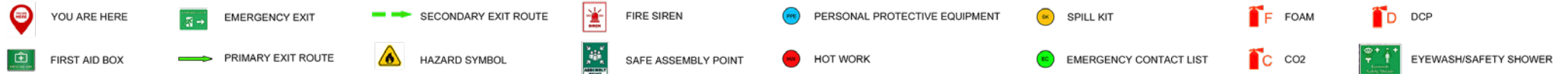
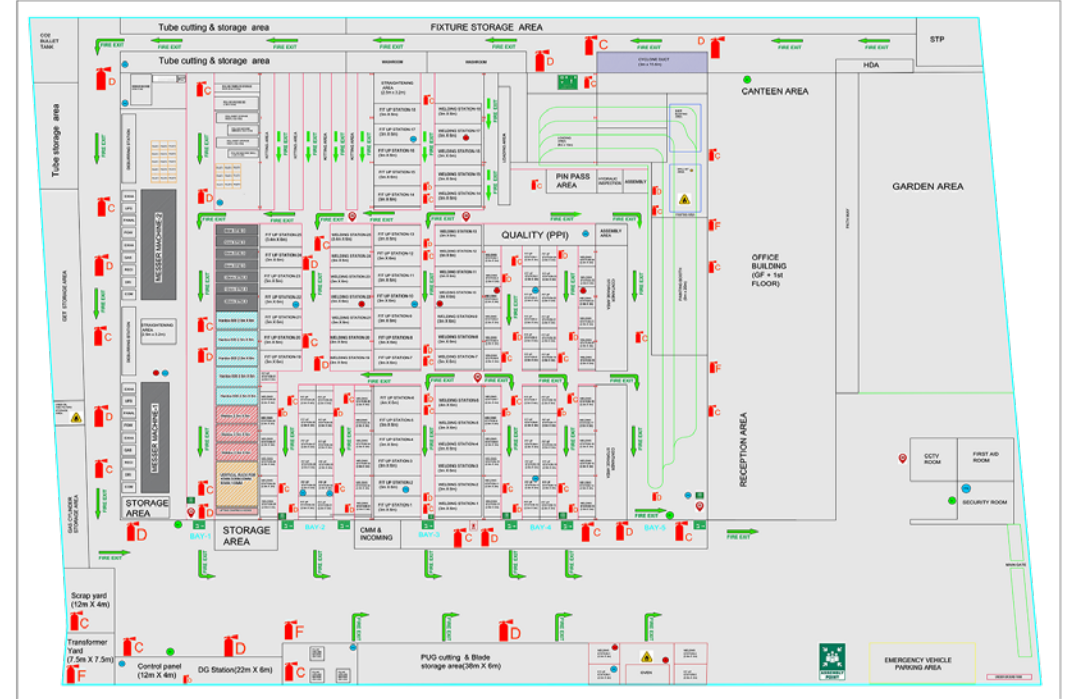
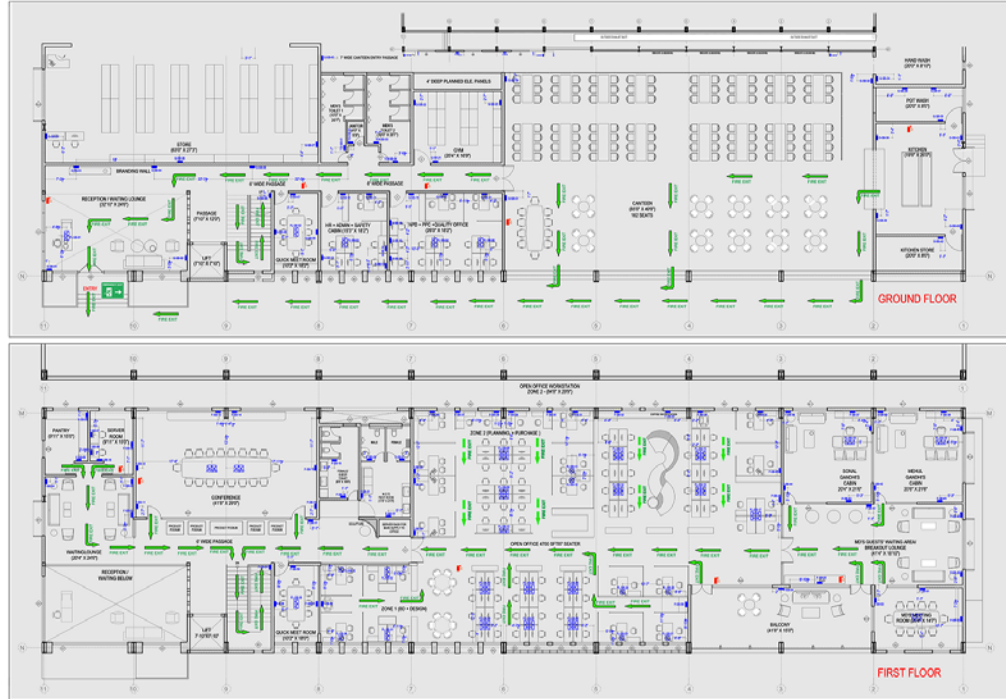
SAFETY/EHS OFFICER - 6364044780

FIRE BRIGADE - 101

NEAR BY HOSPITAL - St. Mary Hospital  
St.Valsa - 9449607306

FACTORY INSPECTOR -7483476247

AMBULANCE - 108



# ABOUT US



Welcome to Veerya Attachments, global leader in the manufacturing of custom-built attachments for Construction, Agriculture, Forestry, and material handling. Our top-of-the-line manufacturing services are designed to cater to the unique needs and versatile requirements of our clients, ensuring that they receive the best solutions for superior performance.

## VISION



Our vision is to be the No.1 choice for customized attachments and maintain industry leadership. We aim to be the global leader in delivering innovative, reliable, and high-quality solutions for Construction, Agriculture, Forestry, and material handling.

## MISSION



Our mission is to produce affordable, top-quality attachments that enhance our clients' productivity, lower expenses, and manage risks effectively. We are dedicated to providing exceptional performance, fostering enduring partnerships, and driving industry innovation and leadership.

# OUR VALUES



## Excellence

We are dedicated to continuously improving and setting the highest standards for ourselves.



## Customers

We are dedicated to providing them with the highest quality products and services.



## Safety

We are committed to ensuring the well-being of our employees and their families.



## Community

Our operations aim to generate economic, social, and environmental value.

# OUR REACH



Connecting corners of the world

**31+**  
COUNTRIES  
REACHED GLOBALLY

**154+**  
SATISFIED  
CUSTOMERS

**1.9M+**  
ATTACHMENTS &  
TURNED COMPONENTS  
DELIVERED

# OUR CERTIFICATES



At Veerya, we employ management systems as a catalyst for promoting ongoing improvement and sustainable growth. Our systems are certified to guarantee that our products and services are in line with the requirements and expectations of our customers.



ISO 9001:2015

Quality Management  
Certification



ISO 14001:2015

Environmental Management  
Certification



2006/42/EC

Self Certification for  
Lifting Equipment



ASNT Certified  
NDE / NDT

# OUR MANUFACTURING FACILITIES

## VEERYA ATTACHMENTS

- At Veerya Attachments Unit – 1, All major manufacturing processes are carried out in-house, including plasma cutting, bending, rolling, kitting, fitting, welding, quality inspection, grit blasting process, painting, packing, and loading.

- 570 worker strength
- 7500 Sqm of facility
- 1700 tons per month



# VEERYA TURNED COMPONENTS

- At Veerya Unit – 2, we specialize in the manufacturing of high-precision custom-built turned components and hydraulic cylinders engineered to meet diverse industrial requirements.

- 120 worker strength
- Total Area : 1 Acres
- Factory Built Up : 2322 Sqm



## VEERYA UNIT – 3

- Our newly inaugurated Veerya Unit – 3 expands our manufacturing capabilities with advanced infrastructure, modern machinery, and streamlined production processes, enabling us to deliver superior quality, higher productivity, and faster customer service.

- Total Area : 2 Acres
- Factory Built Up : 4459 Sqm
- 750 Tons Installed Capacity
- 416 KVa roof top solar generation . Clean energy utilization.

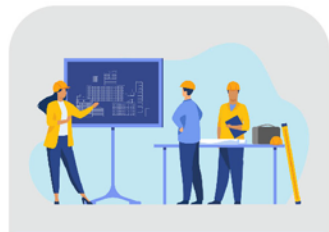


# OUR BUSINESS PROCESS



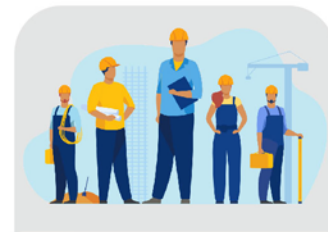
## STEP 1

Sign an NDA / Contract  
/ Agreement with us



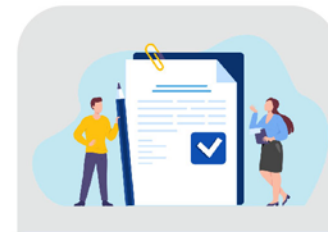
## STEP 2

Send us your RFQ with  
drawings and other  
relevant details



## STEP 3

Our senior engineering  
team will evaluate &  
prepare cost summary



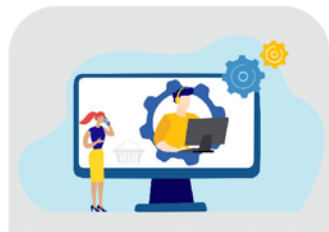
## STEP 4

We prepare the  
techno-commercial offer  
for your consideration



## STEP 5

We receive your order &  
forward an order  
acceptance



## STEP 6

You will receive smooth  
updates on your product  
development status



## STEP 7

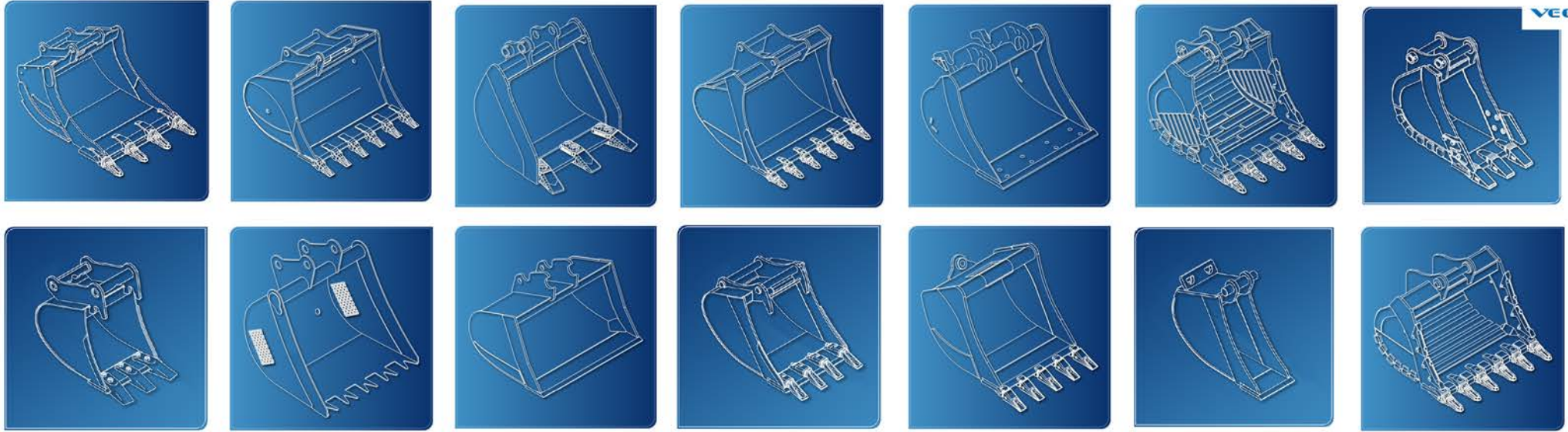
You can track your container  
as we promise delivery on  
agreed logistics terms



## STEP 8

We ensure happy and  
satisfied clients

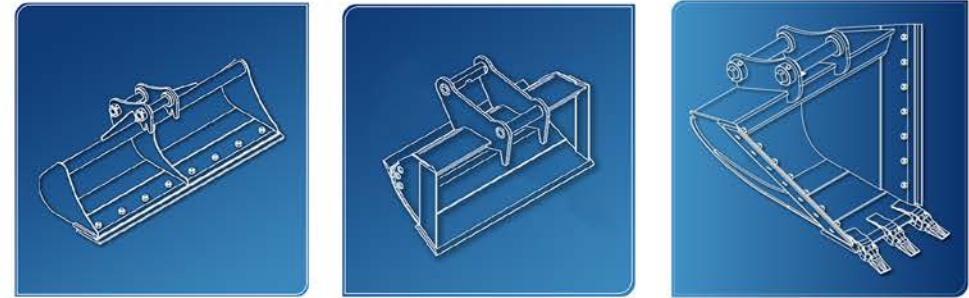
## WIDE RANGE OF CUSTOM-BUILT DIGGING BUCKETS



## WIDE RANGE OF CUSTOM-BUILT CABLE BUCKETS



## DITCH CLEANING BUCKET \ GRADING BUCKET & V BUCKETS



## RIDDLE BUCKET \ SIEVE \ SKELETON BUCKET



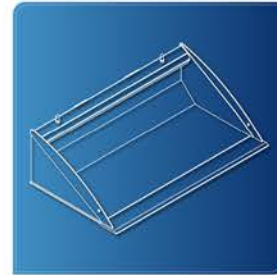
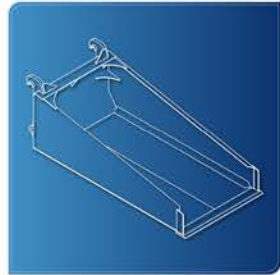
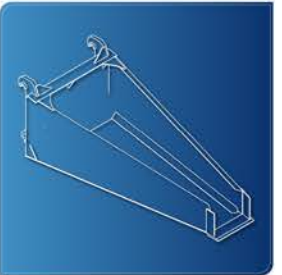
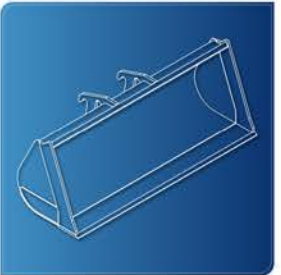
VEERYA



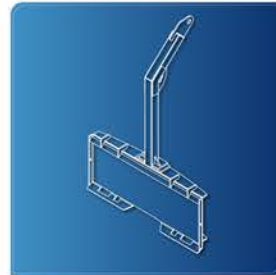
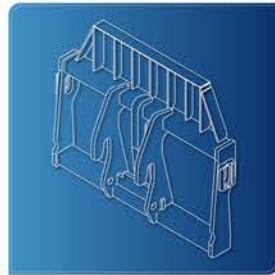
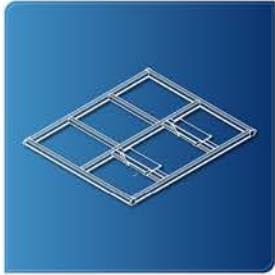
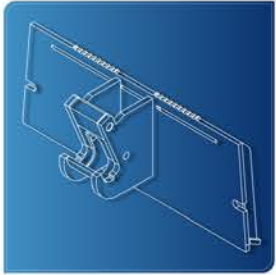
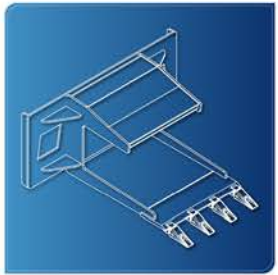
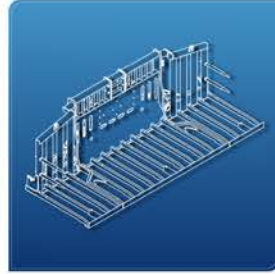
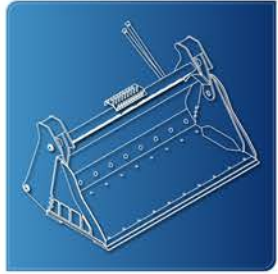
## HYDRAULIC TILTING BUCKET



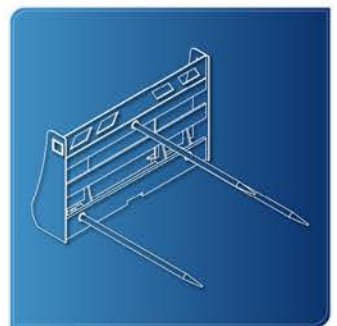
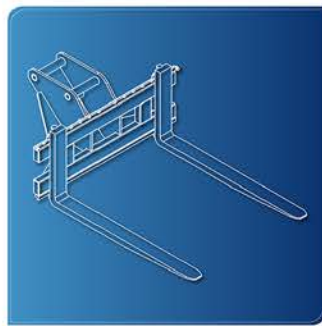
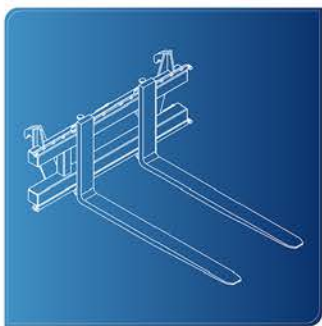
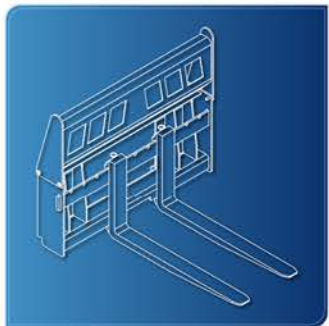
## LOADER ATTACHMENTS



# SKIDSTEER ATTACHMENTS



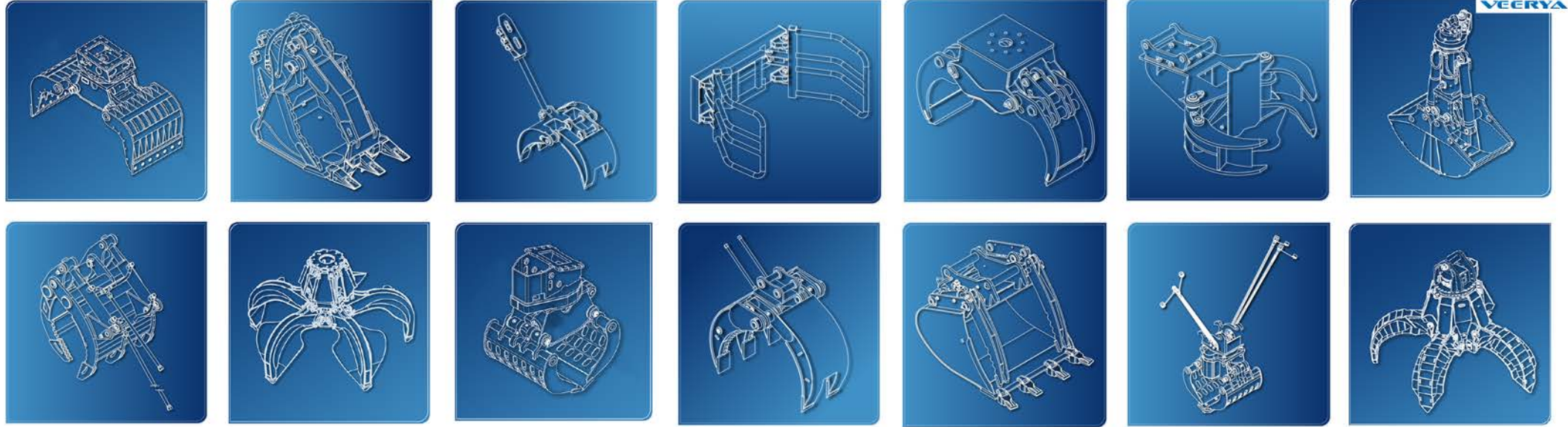
# PALLET FORKS



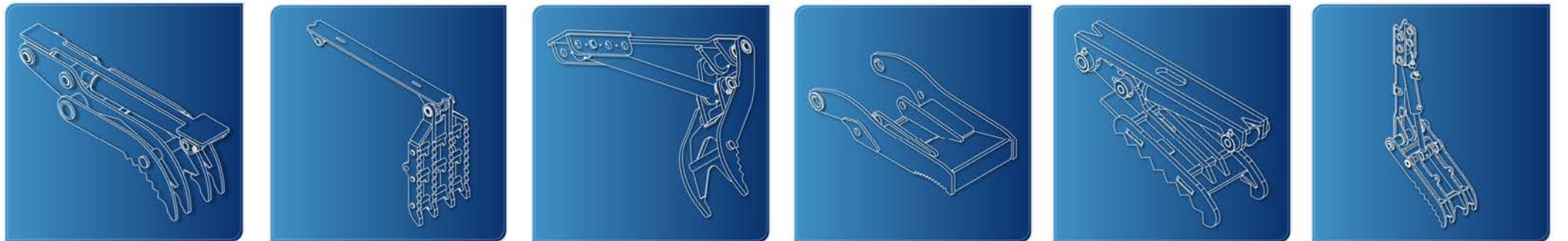
# GRABS FOR FORESTRY & MATERIAL HANDLING



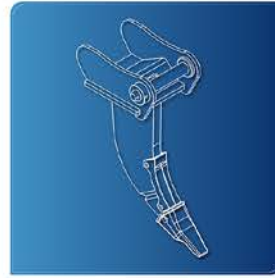
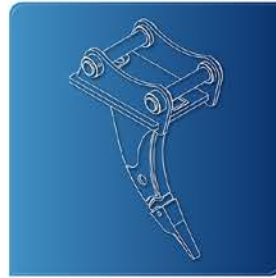
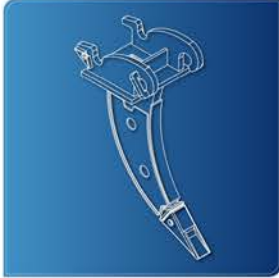
VEERYA



## EXCAVATOR THUMB



## EXCAVATOR RIPPER



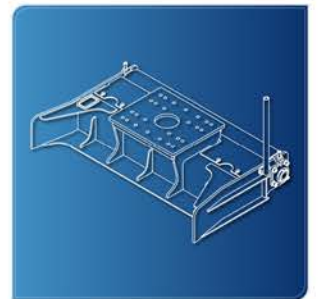
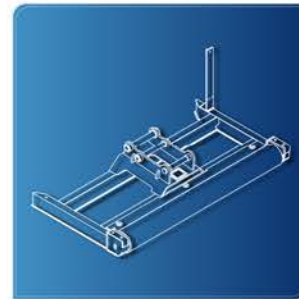
## RAKES



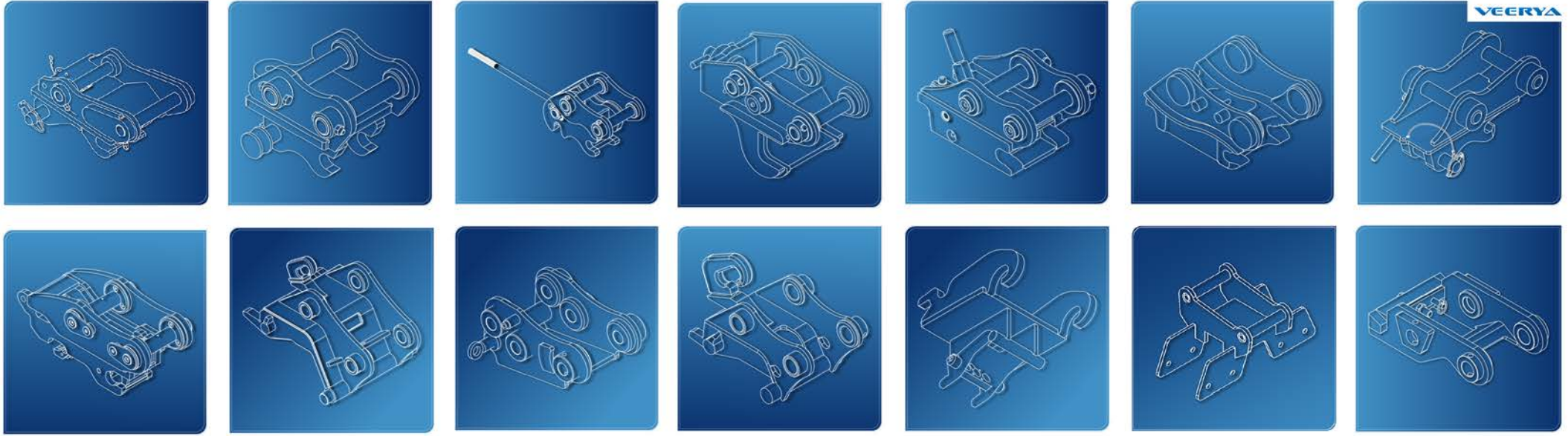
## COMPACTION WHEEL



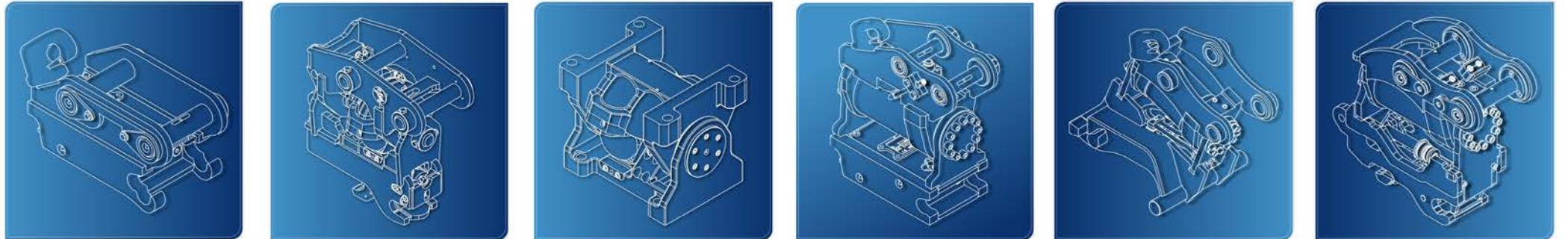
## ASPHALT CUTTER & GRADING BEAMS



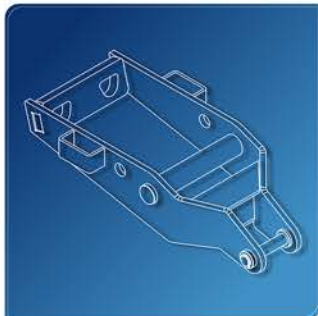
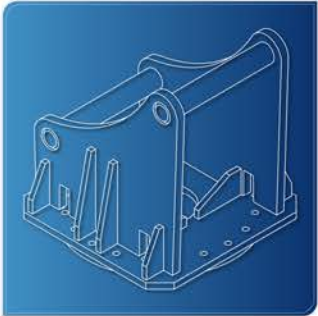
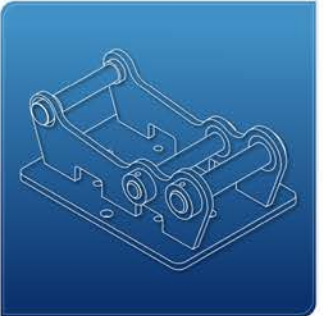
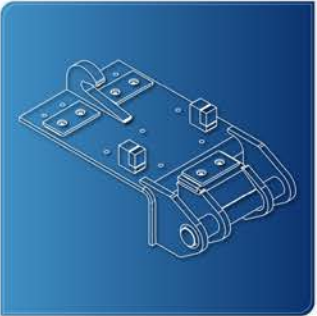
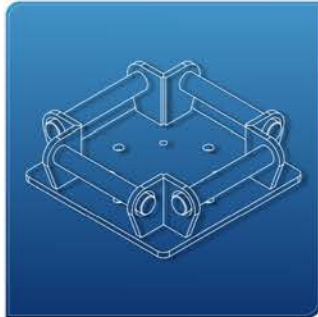
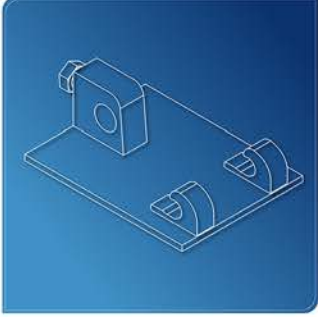
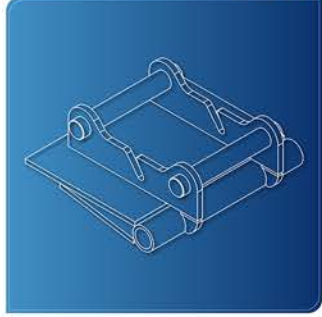
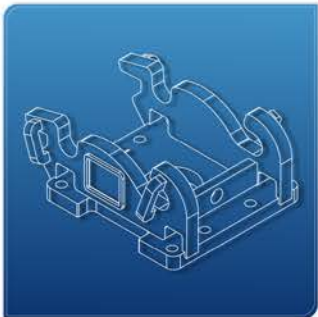
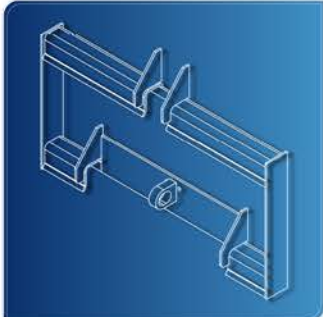
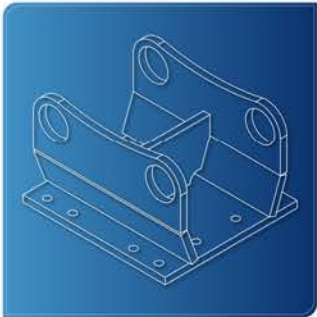
## EXCAVATOR COUPLER/ HITCHES



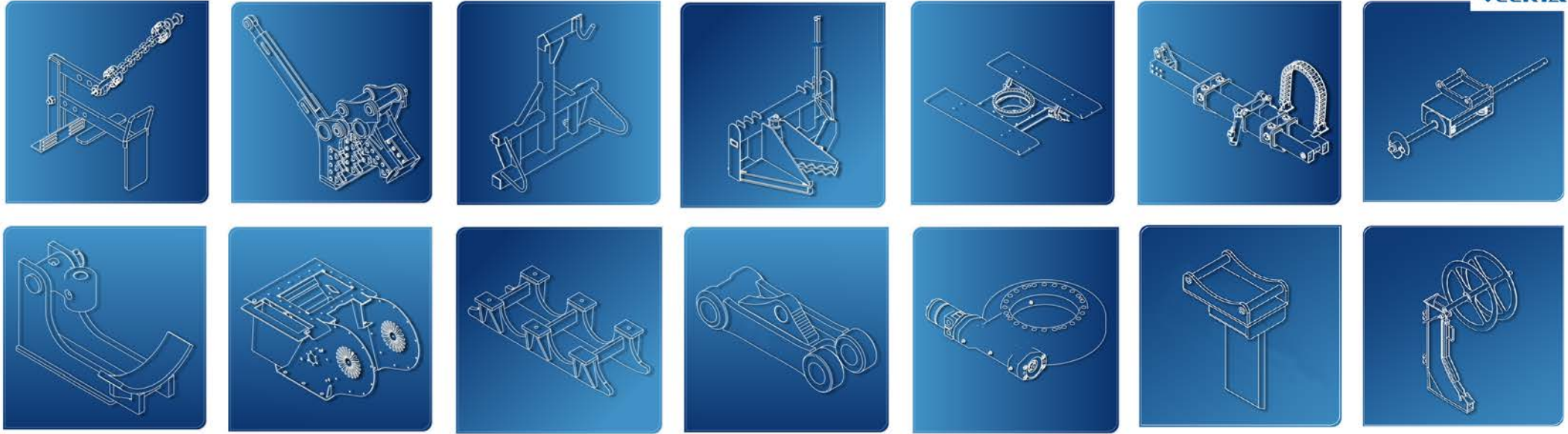
## HYDRAULIC QUICK HITCHES & TILT HITCHES



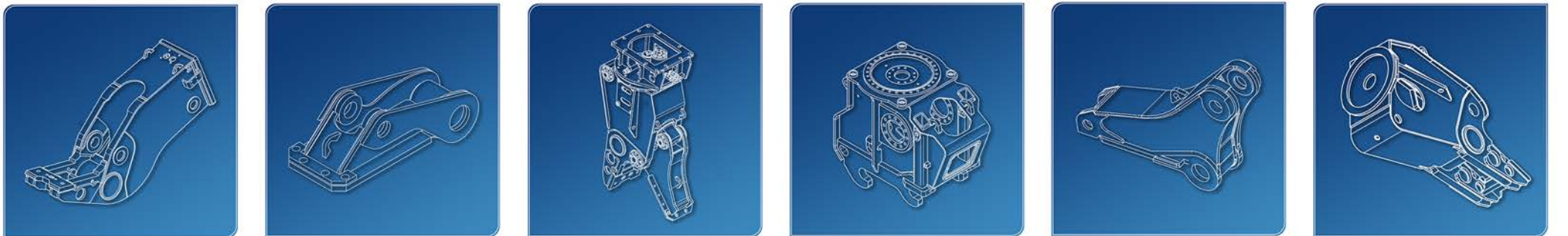
ADAPTER FRAME \ LINKS



## CUSTOM BUILT ATTACHMENTS



## DEMOLITION PRODUCTS



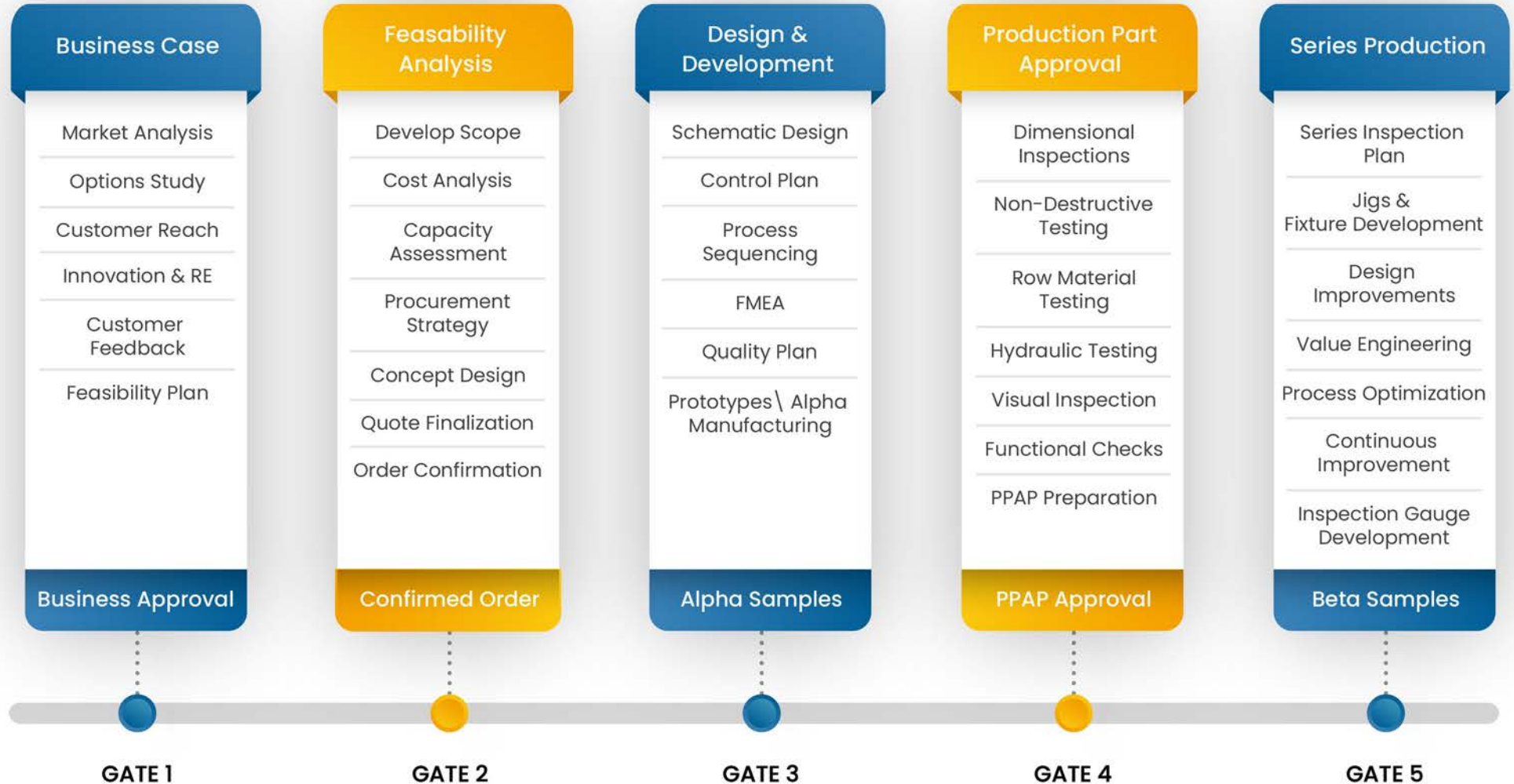
# TURNED COMPONENTS



# HYDRAULIC CYLINDERS



# NEW PART DEVELOPMENT GATE MODEL



# ENGINEERING & DESIGN SUPPORT



- Where brilliance in design meets unwavering customer support.
- Our engineering team combines innovation and cost-effectiveness to drive projects forward and deliver lasting value with excellence.
- We are on SolidWorks, Autodesk inventor Unigraphics NX & Autodesk Vault Platforms.

- Product design & development.
- Manufacturing & Process Engineering.
- Reverse Engineering(RE).
- Value Engineering (VE).
- Finite Element Analysis ( FEA).
- 3D Model development.
- Fixture development & Manufacturing.
- Configuration Management.

# STEELS WE USE

- Our attachments are built to last in even the harshest field conditions, thanks to our use of wear and abrasion-resistant high-strength steel plates.
- We cater to our customers' specific needs by utilizing a range of high-grade steel alloys and castings, carefully selected for their quality and durability.

## The materials we use range from:

- E350, E450, S235, S355 EN grade Structural Steels
- Weldox S690QL
- Hardox HB400®, HB450®, HB 500®
- Bars : EN8D, 25MnCr5, 20CrMo4, 20MnV6, 42CrMo4, 42CrMo4+QT
- Imported High-grade Casted GETs



# OUR IN-HOUSE PROCESS



# PLASMA & OXY CUTTING AND TWIN TORCH MACHINE



- Experience our cutting-edge precision technology with our latest plasma & oxy source, boasting an impressive capacity of 1750 tons per month for CNC cutting.
- We proudly offer a state-of-the-art solution that combines power, precision, and performance to meet your manufacturing needs.

- Upto 45 mm Cutting through plasma.
- 45 mm to 300 mm Cutting through Oxy.
- 32 Mtr cutting bed Length.
- Two Messer XD Machines.
- 1750 Tons installed capacity.



# AUTOMATED DEBURRING PROCESS

- After plasma cutting, every excavator attachment component undergoes a meticulous deburring process to remove sharp edges, burrs, and surface imperfections.

- Deburring Width: Up to 980 mm.
- Deburring Thickness: 1–120 mm.
- Ensures smooth, clean surfaces for superior weld quality.
- Improves dimensional accuracy and component consistency.
- Delivers high-quality, precision-finished components for durable excavator attachments.



# STRAIGHTENING PROCESS

- Our straightening process ensures every plasma-cut and formed component meets exact dimensional accuracy before welding and assembly.
- Using hydraulic presses, calibrated fixtures, and precision straightening tools, we eliminate distortions, warping, and bends caused during cutting.

- Each part is inspected and corrected to maintain perfect flatness, alignment, and structural integrity.
- Improves fit-up and enhances welding quality in subsequent processes.



# CNC SHEET METAL BENDING



- High-quality profile bending operations at Veerya. We specialize in turning your concepts into reality, no matter how intricate or ambitious.
- Our commitment to excellence drives us to offer a profile bending service beyond bending metal – we shape possibilities.

- CNC program bending operations.
- Progressive bending for Critical profiles.
- Hydraulic bending up to 16 mm thickness.
- Sheet metal bending 3 meters in width.

# CNC SHEET METAL ROLLING



- Experience precision and performance with Veerya's high-precision contour rolling services.
- Our advanced CNC rolling machines deliver superior scoop profiles with exceptional accuracy, even for demanding materials like HB 400, HB 450, and HB 500.

- Sheet metal rolling up to 3 Mtr width.
- 3 CNC 3 roll machines.



# AUTOMATIC CIRCULAR SAW CUTTING MACHINE

■ As part of our continuous commitment to precision and productivity, we have upgraded to an automated circular saw cutting machine in our turned components manufacturing facility.

- High Precision Cutting
- Automation-Driven Efficiency
- Superior Surface Finish
- Reliable performance across batch production
- Optimized Material Utilization



# CNC & CONVENTIONAL MACHINING



## PRECISION CNC TURNING

- We have high precision horizontal turning centers with FANUC® controllers which can turn up to 300mm diameter and up to 600mm lengths with accuracy of 3 microns.
- Capable of machining all types of threading, knurling and slotting jobs.



## MULTI-AXIS CNC MILLING

- Our 4 axis Vertical Milling Machines have an accuracy of 3 microns and can mill up to 1200mm by 600 mm components.
- Capable of profile machining and high precision grooving. Fitted with FANUC® controller with NC simulation features.

# TAPPING MACHINE

- We elevate precision and work towards accuracy with our tapping machine.
- Capable of Tapping capacity Min M4 to Max M33 and Speed 0 – 310 RPM.
- Circular 1045 mm – Height adjustable 600mm.



# SLOTING MACHINE

- Our slotting machine is used for shaping and cutting slots, key ways, and grooves in various materials.
- Capable of machining Stroke Capacity 10 Inch (250 Mm) .

# HMC H8800 & PRIMA 55 PRO



- Our Horizontal Machining Centers – H 8800 and Prima 55 Pro – are powerful additions to our manufacturing capabilities.
- This cutting-edge technology boosts precision and efficiency, ensuring we continue to deliver excellence to our customers.

## HMC H8800:

- Pallet Size: 800 x 800 mm
- 315 mm Dia and 600 mm Length

## PRIMA 55 PRO:

- Pallet Size: 500 x 500 mm
- 225 mm Dia and 400 mm Length



# SPECIAL PROCESSES

## INDUCTION HARDENING

- Our extended capabilities include NADCAP® certified induction hardening services through our established and qualified sources.
- We supply turned and machined components with surface hardening based on the customer requirements.



## ELECTRO ZINC PLATING

- Our extended capabilities include NADCAP® certified induction hardening services through our established and qualified sources.
- Our qualified sources ensure the process is carried in accordance with EN/ASTM/ DIN standards.

## HARD CHROME PLATING

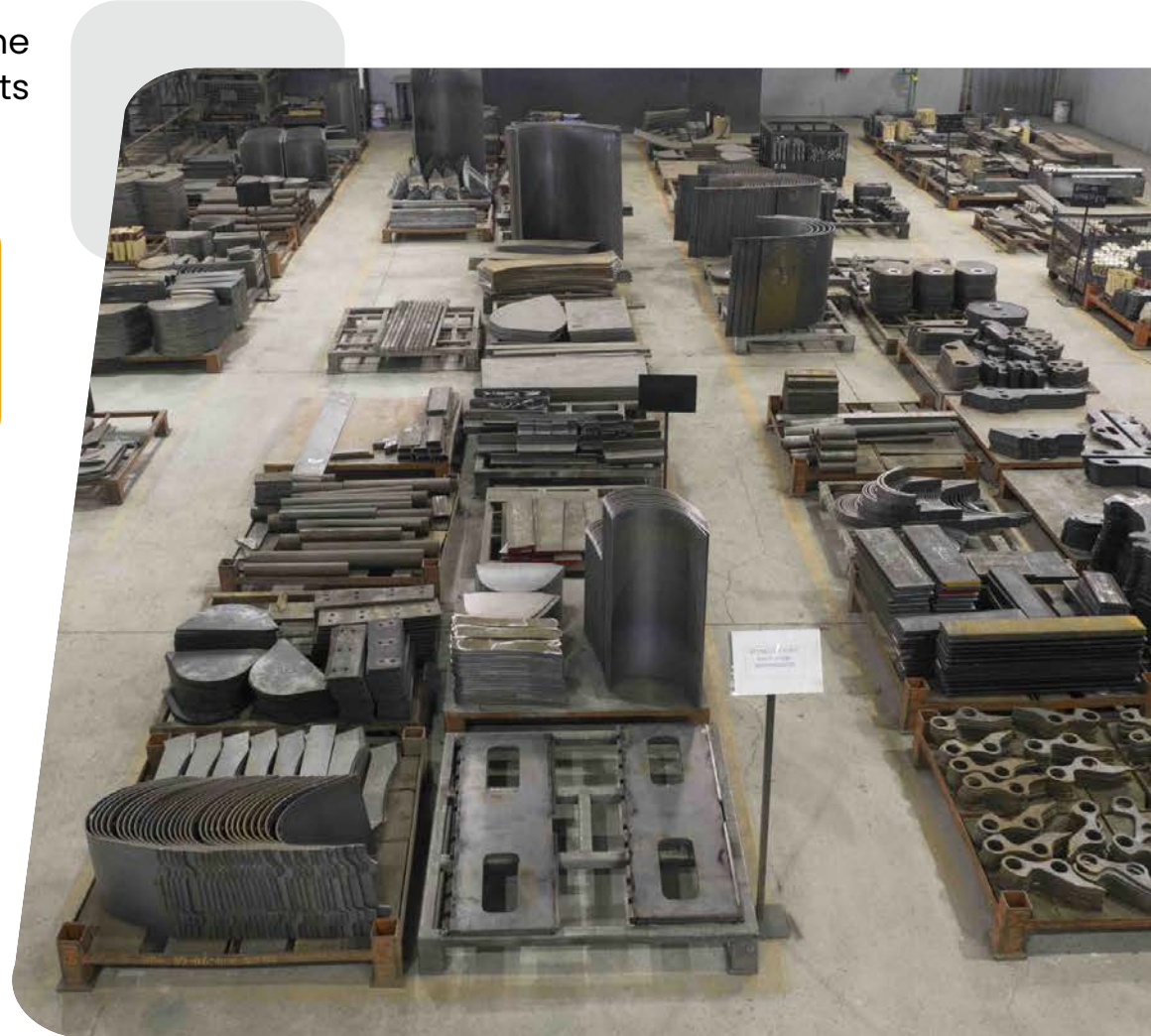
- Our diversified sources are qualified to undertake the Hard Chrome plating as per ASTM/EN/MIL standards.
- Hard chrome plating demonstrates excellent hardness and lubricity, and is the premier engineering choice to reduce friction, minimize wear and prevent galling.



# KITTING AREA

- Our dedicated kitting area is designed to streamline the assembly and dispatch of excavator attachments with precision and efficiency.

- Storage capacity: 8 containers
- Optimized layout: Each row is dedicated to one full container, ensuring smooth part identification and retrieval.
- Structured arrangement for faster assembly flow and minimal handling time.
- Clear labeling system for easy tracking of components and assemblies.



# WELDING AND FITTINGS

- We redefine precision with 87 welding stations and 87 fitting stations, delivering craftsmanship and quality in every product.

## We Follow Customer Standards.

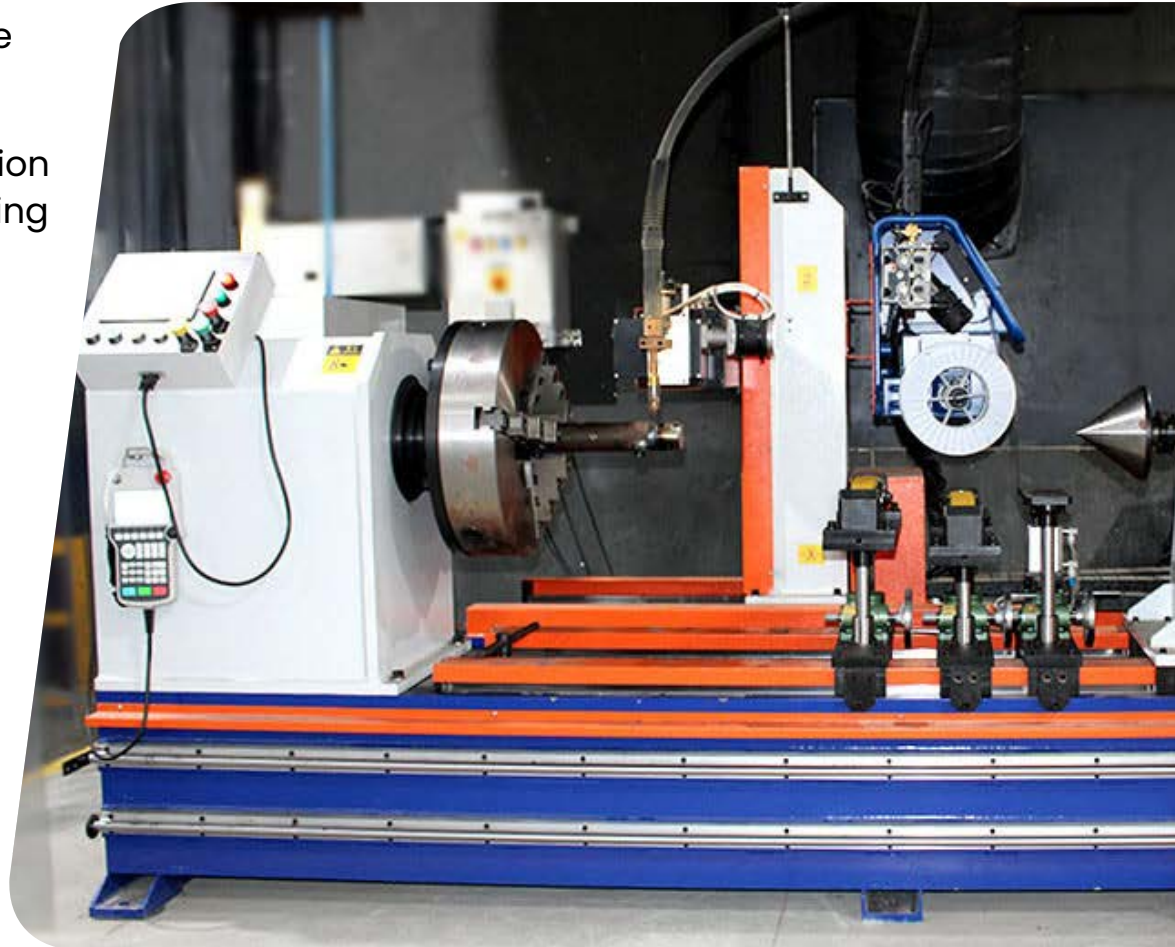
- Metal Arc Welding as per DTW 1395 2.
- AWS D1.1/D1.1M:2015 – Structural Welding Code – Steel.
- All Welders are Certified as per AWS D1.1.
- Electrodes as per AWS A5.20 & AWS A5.18 (ER70S-3)
- AWS D14.3/D.14.3M:2005 – Specification for Welding – Earthmoving, Construction & Agricultural Equipment.
- In-house CWISP 3.1 Welding Inspector approving all procedures



# HYDRAULIC CYLINDER AUTOMATIC WELDING MACHINE

- At Veerya, precision and consistency are at the core of our manufacturing excellence.
- To meet global quality standards and high production demands, we have integrated the Automatic Welding Machine into our production line.

- Superior weld strength and durability
- Faster production turnaround
- Consistent quality aligned with global standards
- Reliable performance in demanding field conditions



# FIVE GATE QUALITY ASSURANCE MODEL



## GATE 1

### Incoming

Sampling Inspection

100% INSP for Cylinders, Hoses

Raw Materials Inspection

Outsource Inspection

## GATE 2

### Kit Inspection

Sampling Inspection

100% for GET, Cutting Edge

Pre-Machining Inspection

Post Machining Inspection

## GATE 3

### Line Inspections

100% for A-samples

100% for the 1st 5 units of regular

Welding Inspection

Training on complaints

## GATE 4

### Pre-painting

100% Inspection for all units

Hydraulic Testing

Assembly Inspection

Welding Inspection

Non-destructive Testing

Weight Inspection

## GATE 5

### Final/PDI

100% Visual Inspection

Painting Inspection

Labeling

Obvious Escapes

Dimensional Check on a sampling basis

Documentation Check

Customer Complaints Training

# QUALITY ASSURANCE



- At Veerya, quality isn't a checkpoint — it's a discipline, backed by our thorough 5-Gate QA framework.
- To ensure quality, Veerya maintains a spacious, well-equipped, and controlled inspection area.
- Many of our customers recognize us as a "Ship to Stock" or "Certified" supplier due to these robust systems and controls.

## QUALITY INSPECTIONS:

- Visual Inspections as per EN870.
- Weld Inspection as per ISO 3834-2.
- Customer Specific Inspection.
- Dye Penetrant Test as per ASNT E1417.
- Ultrasonic Test as per ASNT E163.
- Trained and Qualified Inspectors.
- 100% Tractability Management.
- Five Gate Quality Assurance Model.



# CMM INSPECTION

- In our in-house CMM inspection facility, we elevate accuracy to an art form, ensuring that every detail meets the highest standards.

- Quality isn't just our goal. It's our tradition, meticulously crafted through the lens of our cutting-edge CMM technology.



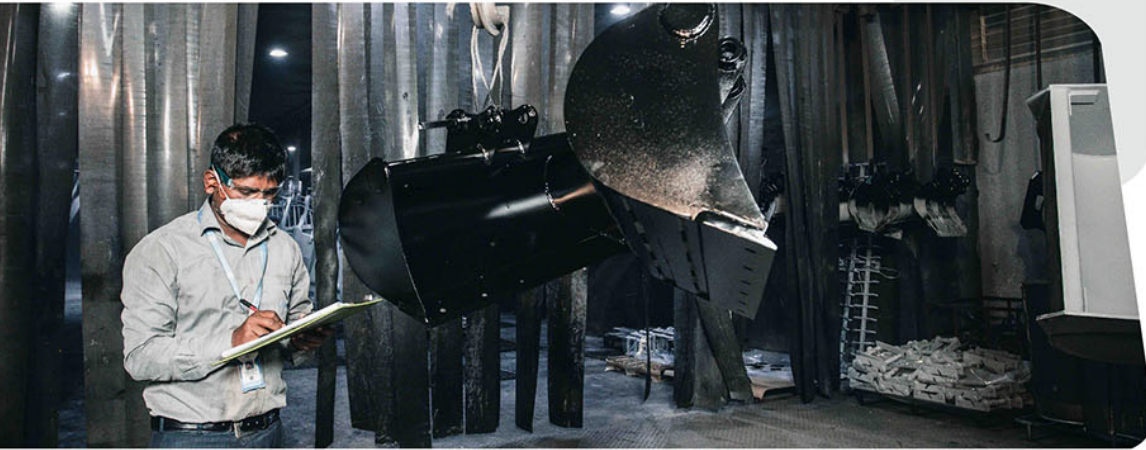
# GRIT BLASTING & PAINTING



- We offer customer specific paint schemes and follow customer standards.

- Export grade abrasive blasting process.
- Customer specific paint scheme.
- We use environmental friendly recyclable grits.
- Capable for Epoxy type and Polyurethane paint application.
- Fully Automatic Blasting chamber.
- Weldable primer application as per customer needs.
- Product finish to ISO 8501-1 standard.
- Coating inspection in accordance with ASTM E376-1 & ISO 2808.

# PDI & PACKAGING



- Our dedication to excel extends to the last detail.
  - We understand that the journey doesn't end with production – it continues into packaging & presentation.
  - Every meticulously crafted product is carefully nested & thoughtfully placed on euro-type pallets, from steel square box sections.
  - These pallets are a sturdy foundation for your products, ensuring safe transport & protection against scratches.
- Our commitment to perfection is reflected in the export grade shrink wrapping that enshrouds each item.

# LOGISTICS & SHIPPING



- At Veerya, the trust and confidence of our esteemed customers have propelled us to new heights, enabling us to expand our capacity to an impressive 1750 tons per month.

We provide affordable and reliable logistic solutions for your orders.

- Tie-tested international logistic network.
- Express clearance of container cargo.
- On-time delivery with real-time tracking.
- Export grade reliable packing.
- We deliver to every significant seaport and airport.
- We ensure the right things at the right speed and the right time.



